



## Operating instructions

### Module - thickness measuring instrument MDM

#### 1. Preparation

Before the use of the MDM the cleanness of the measuring surfaces and the measuring bolt is to be checked.

If necessary is to be cleaned with a dry cloth.

#### 2. Commissioning

The MDM is concluded in neutral position.

The measuring instrument is connected by the key "out / on" and is put with the key "0" the zero.

With the function key of "mms / inch" you can choose the desired unit.

Now the machine is ready to function.

#### 3. Realization of the measurement

The MDM is ergonomically favorable decorates and permits a precise and quick measuring.

Besides, the whole measuring area is available because the movable measuring bolt can be led by means of Anlift-lever in the upper position.

With the measuring process the examining material is felt by the measuring applications.

The function key "0" allows the putting of the zero at every place of the measuring ranches..

#### 4. Tips for the servicing

The MDM is to be protected against humidity, because these endanger the electronics.

Of the battery exchange is to be carried out as follows:

- Open battery field
- Replacement of the old battery, besides, the Pole is to be noticed the position
- Closed battery- cover

#### 5. Specifications

Measuring range	0 - 100 mm
Resolution	0.01 mm/0.0005 Inch
Display	anisotropic liquid
Material body	aluminium
Finishing	plasticised / galvanic Ni